

Date: Tuesday, 27/01/2009 1:54:49 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 45298		
Estimate Number	: 13755		
P.O. Number	:	Part Number	: D38901
This Issue	: 27/01/2009	S.O. No. :	
Prsht Rev.	: NC	Drawing Number	: D3890 PROTOTYPE
First Issue	: / /	Project Number	: N/A
Previous Run	:	Drawing Revision	: PROTO
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 27/01/2009
Checked & Approved By	: <u>MF 09-01-27</u>	Qty:	1 Um: Each
Comment	: Est Rev:A 09.01.27 new issue EC verified by:JLM		

FOR ENGINEERING USE ONLY

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
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Comment: Qty.: 5.0820 sf(s)/Unit Total : 5.0820 sf(s)  
 GE PLASTICS LEXAN SHEET 0.125"

Batch: 109455 HB 8-1-27

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
 1-Cut as per Dwg D3890  
 Dwg Rev: PROTO  
 Prog Rev: TYPE

HB 9-1-27

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 9-1-27

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

**ENGINEERING  
 APPROVAL**

09.01.27

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

ENG USE ONLY09.01.28



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User: Melanie Fauteux

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services      Drawing Name: PANEL  
Job Number: 45298      Part Number: D38901

Job Number: 

Seq. #:      Machine Or Operation:      Description :

6.0      QC21      FINAL INSPECTION/W/O RELEASE



09/02/20 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion 

*mf*  
09-02-19.



# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00279A

Date: 09.01.27

Product Name: 350 Baggage Protectors

Requested By: CP

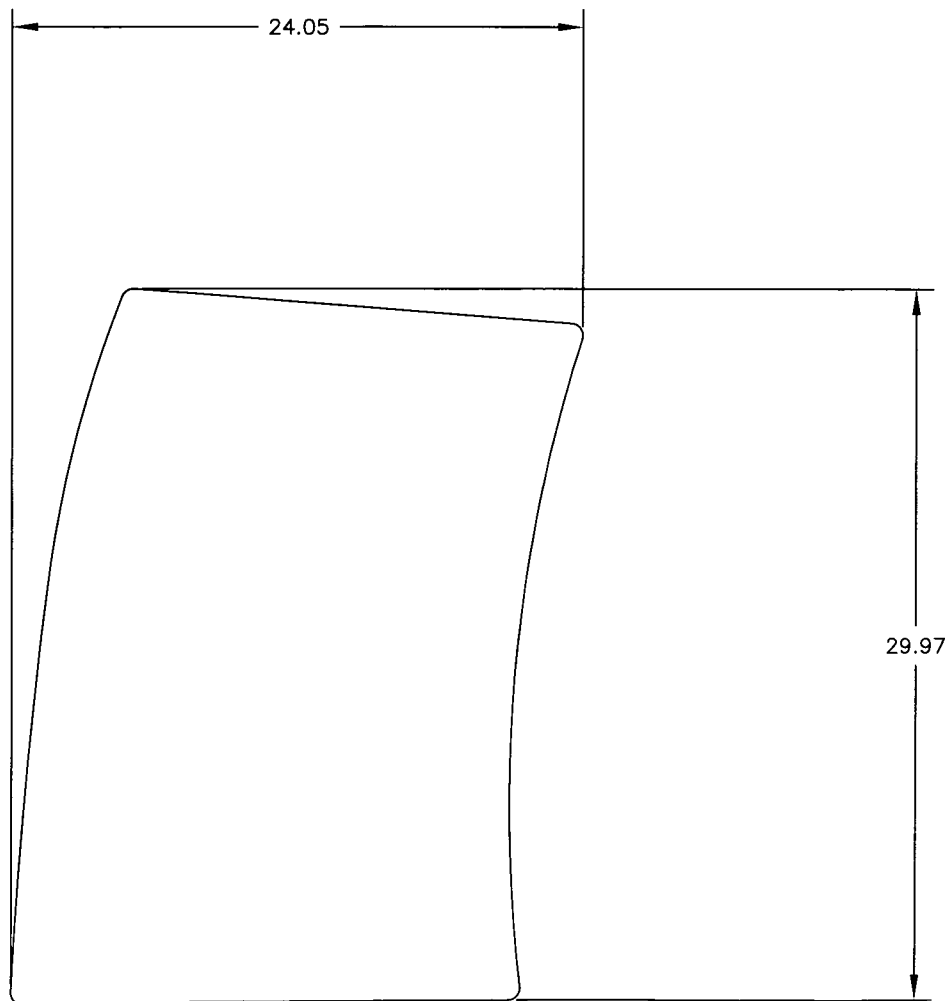
Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3890-1	SF	PANEL	09.01.27	N	ASAP	Need qty(1)	



DESIGN	DRAWN BY <i>JP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3890	REV. A SHEET 1 OF 1
DATE 09.01.26		TITLE PANEL	SCALE NTS

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
*JP* 09.01.27



**D3890-1 PANEL**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK  
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)  
MACHINE PER DWG FILE "D3890-1A.DXF"

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